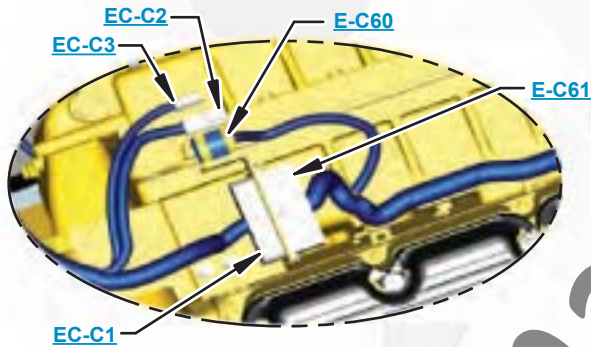


The Bookmarks panel will allow you to quickly navigate to points of interest.

****This document is best viewed at a screen resolution of 1024 X 768.***

To set your screen resolution do the following:
RIGHT CLICK on the **DESKTOP**.
 Select **PROPERTIES**.
CLICK the **SETTINGS TAB**.
MOVE THE SLIDER under **SCREEN RESOLUTION** until it shows **1024 X 768**.
CLICK OK to apply the resolution.

**Due to different monitor sizes and PDF reader preferences there may be some variance in linked schematic locations*



Click on any text that is **BLUE** and underlined. These are hyperlinks that can be used to navigate the schematic and machine views



[Click here to save a copy of this interactive schematic to your desktop](#)

VIEW ALL CALLOUTS

When only one callout is showing on a machine view, clicking on this button will make all of the callouts visible. This button is located in the top right corner of every machine view page.

HOTKEYS (Keyboard Shortcuts)		
	FUNCTION	KEYS
	Zoom In	“CTRL” / “+”
	Zoom Out	“CTRL” / “-”
	Fit to Page	“CTRL” / “0” (zero)
	Hand Tool	“SPACEBAR” (hold down)
	Find	“CTRL” / “F”

ELECTRICAL SYMBOLS				
Pressure Switch	Temperature Switch	Level Switch	Flow Switch	Circuit Breaker

BASIC HYDRAULIC COMPONENT SYMBOLS	
Pump or Motor	Variability
Fluid Conditioner	Spring (Adjustable)

[Click here to view the Schematic Symbols and Definitions page](#)



SCHEMATIC SYMBOLS AND DEFINITIONS



VALVES		
ENVELOPES		
One Position	Two Position	Three Position
PORTS		
Two-way	Three-Way	Four-Way
CONTROL		
Normal Position	Shifted Position	Infinite Position
CHECK		
Basic Symbol	Spring Loaded	Shuttle
Pilot Controlled		

INTERNAL PASSAGEWAYS			
Flow in One Direction	Flow Allowed in Either Direction	Parallel Flow	Cross Flow
Infinite Positioning	Two Position	Three Position	

CYLINDERS	
Single Acting	Double Acting

ACCUMULATORS	
Spring Loaded	Gas Charged

PUMPS	
FIXED DISPLACEMENT	
Unidirectional	Bidirectional
VARIABLE DISPLACEMENT NON-COMPENSATED	
Unidirectional	Bidirectional

MOTORS	
FIXED DISPLACEMENT	
Unidirectional	Bidirectional
VARIABLE DISPLACEMENT NON-COMPENSATED	
Unidirectional	Bidirectional

ROTATING SHAFTS	
Unidirectional	Bidirectional

BASIC HYDRAULIC COMPONENT SYMBOLS	
Pump or Motor	Variability
Fluid Conditioner	Spring (Adjustable)
Spring	Pressure Compensation
Control Valves	Line Restriction (Variable)
Restriction	Line Restriction (Fixed)
Line Restriction Variable and Pressure Compensated	2-Section Pump
Attachment	Pump: Variable and Pressure Compensated
Hydraulic Energy Triangles	Pneumatic Energy Triangles

PILOT CONTROL	
RELEASED PRESSURE	
External Return	Internal Return
REMOTE SUPPLY PRESSURE	
Simplified	Complete
Internal Supply Pressure	

COMBINATION CONTROLS						
Solenoid	Solenoid or Manual	Solenoid and Pilot	Solenoid and Pilot or Manual	Servo	Thermal	Detent

LINES	
Crossing	Joining

MEASUREMENT		
Pressure	Temperature	Flow

MANUAL CONTROL					
Push-pull Lever	Manual Shutoff	General Manual	Push Button	Pedal	Spring

FLUID STORAGE RESERVOIRS			
Vented	Pressurized	Return Above Fluid Level	Return Below Fluid Level

HYDRAULIC SYMBOLS - ELECTRICAL							
Transducer (Fluid)	Transducer (Gas / Air)	Generator	Electric Motor	Pressure Switch	Pressure Switch (Adjustable)	Temperature Switch	Electrical Wire

ELECTRICAL SYMBOLS				
Pressure Switch	Temperature Switch	Level Switch	Flow Switch	Circuit Breaker

BASIC ELECTRICAL COMPONENT SYMBOLS	
	Fuse: A component in an electrical circuit that will open the circuit if too much current flows through it.
	Switch (Normally Open): A switch that will close at a specified point (temp, press, etc.). The circle indicates that the component has screw terminals and a wire can be disconnected from it.
	Switch (Normally Closed): A switch that will open at a specified point (temp, press, etc.). No circle indicates that the wire cannot be disconnected from the component.
	Ground (Wired): This indicates that the component is connected to a grounded wire. The grounded wire is fastened to the machine.
	Ground (Case): This indicates that the component does not have a wire connected to ground. It is grounded by being fastened to the machine.
	Reed Switch: A switch whose contacts are controlled by a magnet. A magnet closes the contacts of a normally open reed switch; it opens the contacts of a normally closed reed switch.
	Sender: A component that is used with a temperature or pressure gauge. The sender measures the temperature or pressure. Its resistance changes to give an indication to the gauge of the temperature or pressure.
	Relay (Magnetic Switch): A relay is an electrical component that is activated by electricity. It has a coil that makes an electromagnet when current flows through it. The electromagnet can open or close the switch part of the relay.
	Solenoid: A solenoid is an electrical component that is activated by electricity. It has a coil that makes an electromagnet when current flows through it. The electromagnet can open or close a valve or move a piece of metal that can do work.
	Magnetic Latch Solenoid: An electrical component that is activated by electricity and held latched by a permanent magnet. It has two coils (latch and unlatch) that make electromagnet when current flows through them. It also has an internal switch that places the latch coil circuit open at the time the coil latches.

HARNES AND WIRE SYMBOLS	
Wire, Cable, or Harness Assembly Identification: Includes Harness Identification Letters and Harness Connector Serialization Codes (see sample).	
Harness Identification Letter(s): (A, B, C, AA, AB, AC, ...)	
Harness Connector Serialization Code: The "C" stands for "Connector" and the number indicates which connector in the harness (C1, C2, C3, ...)	
Harness identification code: This example indicates wire group 325, wire 135 in harness "AG".	
	Deutsch connector: Typical representation of a Deutsch connector. The plug contains all sockets and the receptacle contains all pins.
	Sure-Seal connector: Typical representation of a Sure-Seal connector. The plug and receptacle contain both pins and sockets.

Schematic

318D₂ Excavator Electrical System

TZS1-UP
XGS1-UP

SchematicCat.Com

COMPONENT TABLE



Component Location					
Component	Schematic Location	Machine Location	Component	Schematic Location	Machine Location
Alarm - Travel ATCH	A-12	1	Relay - Main	B-7	65
Alarm - Action	E-1	2	Relay - Neutral Start	E-8	66
Alternator	F-15	3	Relay - Start	J-9	67
Assembly - Holder	J-8	4	Relay - Travel Alarm	D-8	68
Assembly - Block	J-9	5	Resistor - Machine CAN Data Link 1	H-10	69
Bar - Bus	J-8	6	Resistor - Machine CAN Data Link 2	C-2	70
Base - Fuse	E-7	7	Sender - Squeeze Pressure ATCH	D-14	72
Battery - Front	J-13	8	Sender - Coolant Temperature	G-15	73
Battery - Rear	J-14	9	Sender - Fuel Level	A-12	74
Breaker - Alternator	J-8	10	Sender - Hydraulic Oil Temperature	A-14	75
Breaker - Glow	J-8	11	Sensor - Air Filter	I-15	76
Breaker - Main	I-8	12	Sensor - Engine Oil Pressure	E-15	77
Coil - Exciter	H-1	13	Sensor - Fuel Filter Plugged	I-15	78
Control - Wiper	C-1	14	Sensor - Pump Discharge Pressure 1	B-15	79
Converter - 12V Power	B-5	15	Sensor - Pump Discharge Pressure 2	B-15	80
Converter - 12V 10A ATCH	I-3	16	Socket - 12V/10A A	D-5	81
Converter - Radio ATCH	B-5	17	Socket - 12V/10A B	D-5	82
Diode - Alternator	F-5	18	Solenoid - A/C Compressor Clutch	F-15	83
Diode - Lamp	F-8	19	Solenoid - 1P/2P Exchange ATCH	C-14	84
Diode - Main Relay	B-7	20	Solenoid - Two Way Lever Change ATCH	I-15	85
Diode - Start Relay	J-10	21	Solenoid - NPC Limit ATCH	A-15	86
ECM - Machine	H-10	22	Solenoid - Quick Coupler ATCH	C-15	87
Governor	G-15	23	Solenoid - Stem 1 Extend ATCH	C-14	88
Ground - Cab 1	D-3	24	Solenoid - Stem 1 Retract ATCH	C-14	89
Ground - Cab 2	E-3	25	Solenoid - Stem 3 Extend ATCH	C-14	90
Ground - Cab 3	D-6	26	Solenoid - Stem 3 Retract ATCH	B-14	91
Ground - Chassis 1	I-9	27	Solenoid - Engine Shut Off	F-15	92
Ground - Chassis 2	G-14	28	Solenoid - Hydraulic Lock	I-13	93
Ground - Chassis 3	C-13	29	Solenoid - Power Shift Control	B-15	94
Ground - Chassis 4	C-15	30	Solenoid - Swing Brake Cancel	I-13	95
Ground - Chassis 5	D-15	31	Solenoid - Travel Speed Change	H-13	96
Ground - Chassis 6	I-8	32	Solenoid - Variable Relief 1	D-14	97
Ground - Disconnect Strap	E-5	33	Solenoid - Variable Relief 2	D-14	98
Ground - Engine Strap	E-5	34	Suspension - Air ATCH	J-2	99
Ground - Platform 1	I-7	35	Switch - 2nd Shutdown	F-8	100
Ground - Plattform Chassis Strap	I-8	36	Switch - Auxiliary Pump Pressure ATCH	I-1	101
Heater - Seat ATCH	E-8	37	Switch - Two Way Lever Change Press. ATCH	I-15	102
Horn - Forward Warning (High)	A-10	38	Switch - Beacon ATCH	B-4	103
Horn - Forward Warning (Low)	I-10	39	Switch - Boom Priority Pressure ATCH	C-14	104
Joystick - LH ATCH	J-1	40	Switch - Fine Swing Control ATCH	B-2	105
Joystick - LH (Four Switch) ATCH	J-1	41	Switch - Joystick Pressure ATCH	I-3	106
Joystick - RH ATCH	H-1	42	Switch - Lower Washer ATCH	B-3	107
Joystick - RH (Three Switch) ATCH	H-1	43	Switch - Radio Mute ATCH	B-3	108
Junction - Block Group	J-15	44	Switch - Seat Heater ATCH	B-4	109
Keyreader - MSS	H-2	45	Switch - Cold Start Advance	F-15	110
Lighter - Cigar	D-2	46	Switch - Disconnect	I-9	111
Meter - Service	D-1	47	Switch - Horn	I-1	112
Module - Product Link Control (Basic)	C-9	48	Switch - Hydraulic Oil Filter	A-13	113
Module - Product Link Control (PL 300)	E-9	49	Switch - Implement Pressure	G-14	114
Monitor	E-1	50	Switch - Key	G-1	115
Motor - Starting	E-15	51	Switch - Lower Wiper	B-2	116
Motor - Washer	J-12	52	Switch - Neutral Start Limit	J-1	117
Motor - Wiper	D-1	53	Switch - One-Touch Low Idle	H-2	118
Panel - Switch	D-2	54	Switch - Quick Coupler	B-1	119
Pickup - Engine Speed	F-14	55	Switch - Throttle Position	H-1	120
Plugs - Glow	E-15	56	Switch - Travel Pressure	F-14	121
Pump- Lifting	H-15	57	Switch - Under Window Limit	D-1	122
Radio - Product Link 2nd Generation	C-10	58	Switch - Water Separator Level	J-15	123
Relay - Beacon ATCH	E-8	59	Switch - Window Limit	E-2	124
Relay - Boom Lamp	F-8	60	Terminal - Block Assembly	I-9	125
Relay - Cab Lamp	E-8	61	Timer - Lamp Delay ATCH	C-7	126
Relay - Chassis Lamp	E-8	62	Unit - A/C	H-7	127
Relay - Glow	J-9	63	Voltage - Dropper	I-15	128
Relay - Horn	E-8	64			

CONNECTOR TABLE



Connector Number	Schematic Location
CONN 1	D-12, E-13
CONN 2	C-12, E-13
CONN 3	C-13, E-13
CONN 4	H-12
CONN 5	C-10, E-11, J-12
CONN 6	D-11
CONN 7	D-11
CONN 8	D-11
CONN 9	C-11
CONN 10	A-11
CONN 11	A-11
CONN 12	G-8
CONN 13	G-8
CONN 14	H-8
CONN 15	F-7
CONN 16	B-6
CONN 17	F-6
CONN 18	G-6
CONN 19	G-6
CONN 20	G-5
CONN 21 SERVICE CONNECTOR	C-5
CONN 22	B-5
CONN 23	C-4
CONN 24	C-4
CONN 25	G-4
CONN 26	J-3
CONN 27	J-3
CONN 28	H-3
CONN 29	H-3
CONN 30	H-3
CONN 31	H-3
CONN 32	G-3
CONN 33	G-3
CONN 34	F-2
CONN 35	F-2
CONN 36	F-2
CONN 37	G-2, F-2
CONN 38	G-2

The connectors shown in this chart are for harness to harness connectors. Connectors that join a harness to a component are generally located at or near the component. See the Component Location Chart.

Machine Control System (MID No. 039)	
CID	Component
0041	+8 VDC Sensor Power Supply
0096	Fuel Level Sensor
0110	Engine Coolant Temperature Sensor
0167	Alternator Charging Voltage Sensor
0168	Electrical System Voltage
0190	Engine Speed Sensor
0246	Proprietary CAN Data Link
0247	SAE J1939 Data Link
0248	Cat Data Link
0254	Electronic Control Module
0262	+5 VDC Sensor Power Supply
0271	Action Alarm
0374	Swing Brake Solenoid
0581	Power Shift Solenoid
0586	Engine Speed Dial Switch
0588	Monitoring System Display
0590	Engine Control Module
0598	Travel Speed Solenoid
0600	Hydraulic Oil Temperature Sensor
0697	Priority Valve Solenoid
1129	Left Attachment Pedal Position Sensor
1130	Left Attachment Pedal Position Sensor
1160	Hydraulic Lock Solenoid
1178	Machine Overload Warning Pressure Sensor
1590	Main Pump Flow Limitation Pressure Solenoid
1593	Attachment Valve #1 Extend Pressure Solenoid
1594	Attachment Valve #2 Extend Pressure Solenoid
1595	Attachment Valve #3 Extend Pressure Solenoid
1596	Attachment Valve #1 Retract Pressure Solenoid
1597	Attachment Valve #2 Retract Pressure Solenoid
1598	Attachment Valve #3 Retract Pressure Solenoid
1609	F2 Type Valve Load Sense Pressure Sensor
1615	1-Way / 2-Way Valve Solenoid
1657	Left Joystick Thumbwheel
1658	Right Joystick Thumbwheel
1665	Variable Relief Valve #1 Pressure Solenoid
1666	Variable Relief Valve #2 Pressure Solenoid
1931	Auxiliary Circuit Flow Combining Solenoid
1956	Bucket cylinder Position Sensor
1960	Ignition Key Reader
1968	Boom Cylinder Rod End Pressure Sensor
1969	Boom Cylinder Head End Pressure Sensor
2103	Boom Circuit Regeneration Solenoid
2265	Hydraulic Pump Number 1 Outlet Pressure Sensor
2266	Hydraulic Pump Number 2 Outlet Pressure Sensor
2280	Travel Alarm Relay
2300	Switch Panel
2420	Boom Cylinder Extend Limit Solenoid
2421	Boom Cylinder Retract Limit Solenoid
2422	Stick Cylinder Extend Limit Solenoid
2423	Stick Cylinder Retract Limit Solenoid
2424	Bucket Cylinder Retract Limit Solenoid
2425	Boom Angle Sensor
2426	Stick Angle Sensor
2429	Boom Cylinder Extend Pilot Pressure Sensor
2713	Stick Cylinder Retract Cab Contour Avoidance Solenoid
3042	Bucket Cylinder Extend Limit Solenoid

¹ The CID is a diagnostic code that indicates which circuit is faulty.

² The MID is a diagnostic code that indicates which electronic control module diagnosed the fault.

Failure Mode Identifiers (FMI) ¹	
FMI No.	Failure Description
0	Data valid but above normal operational range.
1	Data valid but below normal operational range.
2	Data erratic, intermittent, or incorrect.
3	Voltage above normal or shorted high.
4	Voltage below normal or shorted low.
5	Current below normal or open circuit.
6	Current above normal or grounded circuit.
7	Mechanical system not responding properly.
8	Abnormal frequency, pulse width, or period.
9	Abnormal update.
10	Abnormal rate of change.
11	Failure mode not identifiable.
12	Bad device or component.
13	Out of calibration.
14	Parameter failures.
15	Parameter failures.
16	Parameter not available.
17	Module not responding.
18	Sensor supply fault.
19	Condition not met.
20	Parameter failures.

¹The FMI is a diagnostic code that indicates what type of failure has occurred.

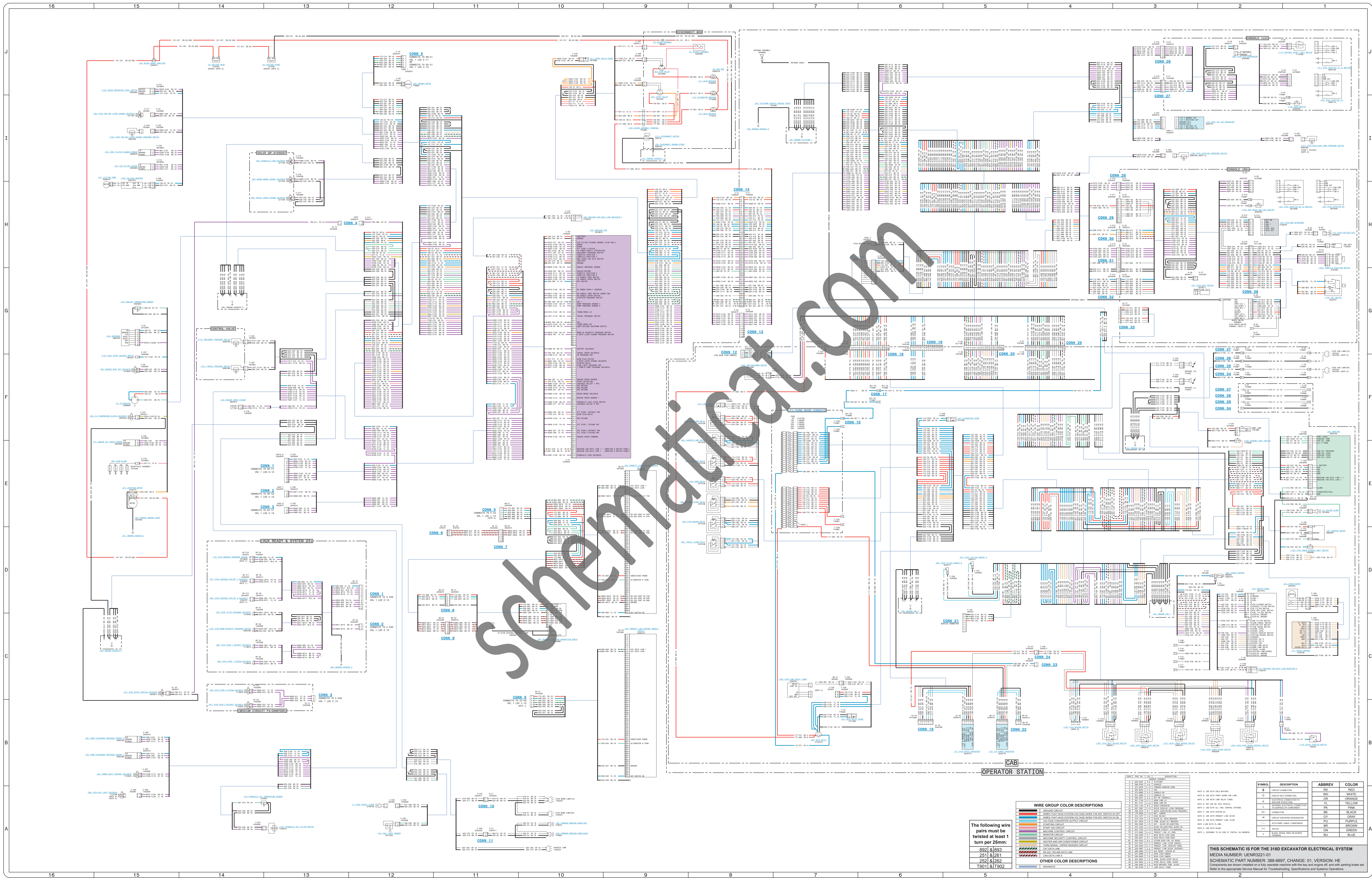
Event Codes Machine Control	
Event Code	Condition
0015	High Engine Coolant Temperature Derate
0017	High Engine Coolant Temperature Warning
0023	High Hydraulic Oil Temperature Derate
0043	Low System Voltage Warning
0050	High System Voltage Warning
0059	Coolant Level Low
0095	Fuel Filter Plugged
0100	Low Engine Oil Pressure Warning
0119	Low Fuel Level
0171	Low Engine Oil Level
0232	High Fuel/Water Separator Water Level
0235	Low Hydraulic Oil Level
0236	Return Hydraulic Oil Filter Plugged
0237	Machine Overloaded
0252	Loss of Key Table Information
0272	Inlet Air Restriction Warning
0351	Lift Linkage movement detected in the wrong direction.
0600	High Hydraulic Oil Temperature Warning
0862	Attachment Hydraulic Oil Filter Plugged
0863	Abnormal Machine Autolube system Operation
1046	Tooling Overheating

Resistor and Sender Specifications		
Part No.	Component Description	Resistance (Ohms) ¹
174-3016	Resistor Machine CAN	120 ± 10%
41-5394	Sender Squeeze Pressure	6134 - 7496
341-1842	Sender Fuel Level	Empty = 83.5 1/4 = 53 1/2 = 33.8 3/4 = 21 Full = 8
342-2924	Sender Coolant Temperature	6134 - 7496

¹ At room temperature unless otherwise noted.

Off-Machine Switch Specification				
Part No.	Function	Actuate	Deactuate	Contact Position
170-9419	Hydraulic Oil Filter	0.15 MPa ± 15% 21.76 psi ± 15%	0.125 MPa ± 15% 1.82 MPa ± 15%	Normally Closed
309-5768	Implement Pressure Travel Pressure	2650 ± 200 kPa 384.35 ± 29.01 psi	2150 ± 200 kPa 311.83 ± 29.01 psi	Normally Open
309-5769	Auxiliary Pump Pressure ATCH Boom Priority Pressure ATCH Joystick Pressure ATCH Two Way Lever Change Press. ATCH	490 ± 49 kPa 71.07 ± 7.11 psi	294 kPa MIN 42.64 psi MIN	Normally Open

Related Electrical Service Manuals	
Title	Form Number
Cross Reference for Electrical Connectors:	REHS0970
Machine Control:	KENR5924



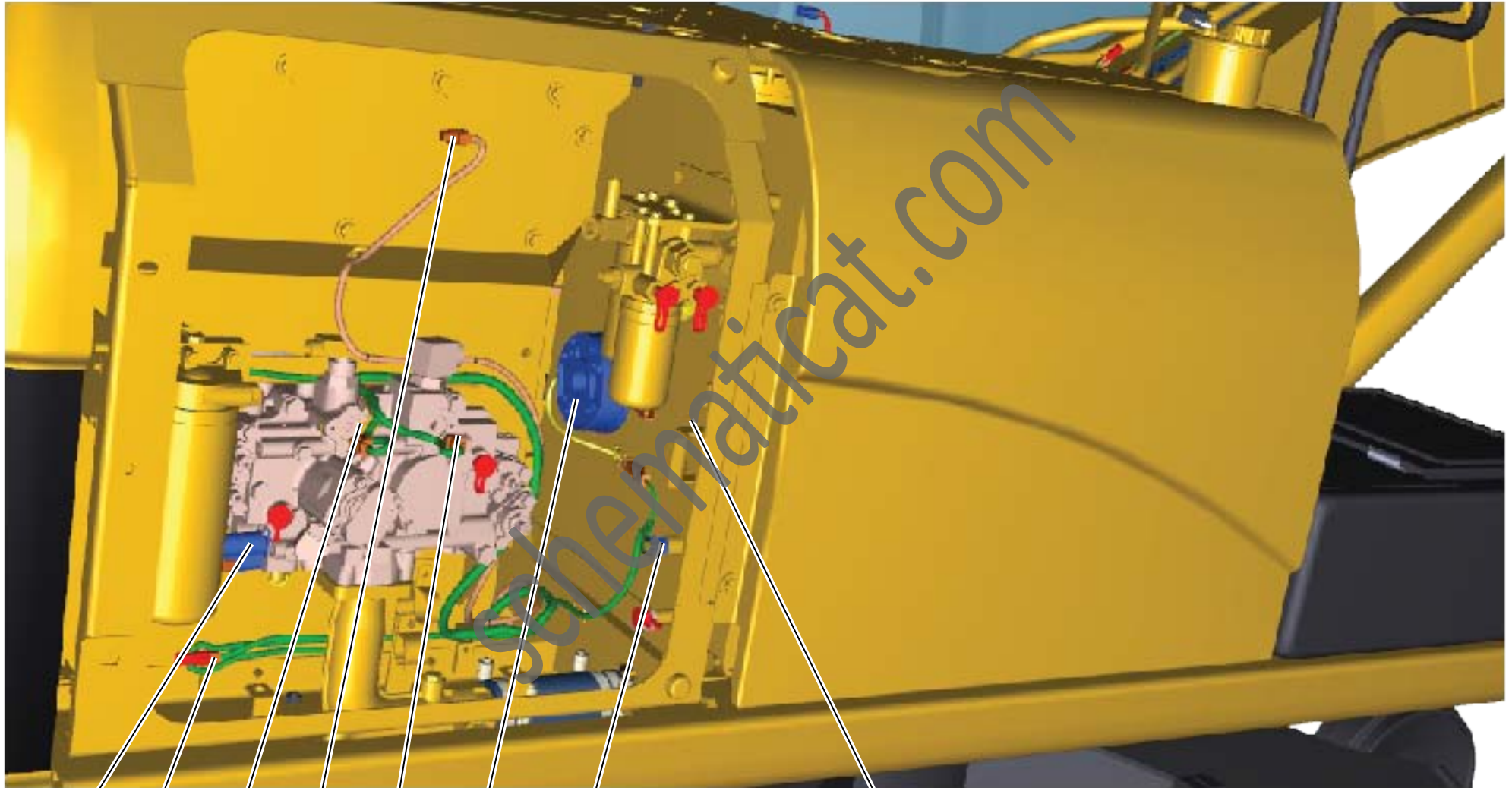
The following wire pairs must be twisted at least 1 turn per 25mm:
802 & 803
251 & 261
252 & 262
1901 & 1902

WIRE GROUP COLOR DESCRIPTIONS	OTHER COLOR DESCRIPTIONS
Blue	Blue
Orange	Orange
Green	Green
Yellow	Yellow
Red	Red
Black	Black
White	White
Grey	Grey
Purple	Purple
Brown	Brown
Pink	Pink
Light Blue	Light Blue
Light Green	Light Green
Light Orange	Light Orange
Light Yellow	Light Yellow
Light Purple	Light Purple
Light Brown	Light Brown
Light Pink	Light Pink
Light Light Blue	Light Light Blue
Light Light Green	Light Light Green
Light Light Orange	Light Light Orange
Light Light Yellow	Light Light Yellow
Light Light Purple	Light Light Purple
Light Light Brown	Light Light Brown
Light Light Pink	Light Light Pink
Light Light Light Blue	Light Light Light Blue
Light Light Light Green	Light Light Light Green
Light Light Light Orange	Light Light Light Orange
Light Light Light Yellow	Light Light Light Yellow
Light Light Light Purple	Light Light Light Purple
Light Light Light Brown	Light Light Light Brown
Light Light Light Pink	Light Light Light Pink

SYMBOL	DESCRIPTION	ABBREV	COLOR
+	GROUND/COMMON	WH	WHITE
-	GROUND/COMMON	GR	ORANGE
0	GROUND/COMMON	YK	YELLOW
1	GROUND/COMMON	PK	PINK
2	GROUND/COMMON	BL	BLACK
3	GROUND/COMMON	GY	GRAY
4	GROUND/COMMON	PU	PURPLE
5	GROUND/COMMON	BR	BROWN
6	GROUND/COMMON	GN	GREEN
7	GROUND/COMMON	BB	BLUE

THIS SCHEMATIC IS FOR THE 318D EXCAVATOR ELECTRICAL SYSTEM
MEDIA NUMBER: UENR3221-01
SCHEMATIC PART NUMBER: 388-6697, CHANGE: 01, VERSION: HE
Components are shown installed on a fully operable machine with the key and engine off, and with parking brake set.
Refer to the appropriate Service Manual for Troubleshooting, Specifications and System Operators.

RIGHT REAR COMPARTMENT



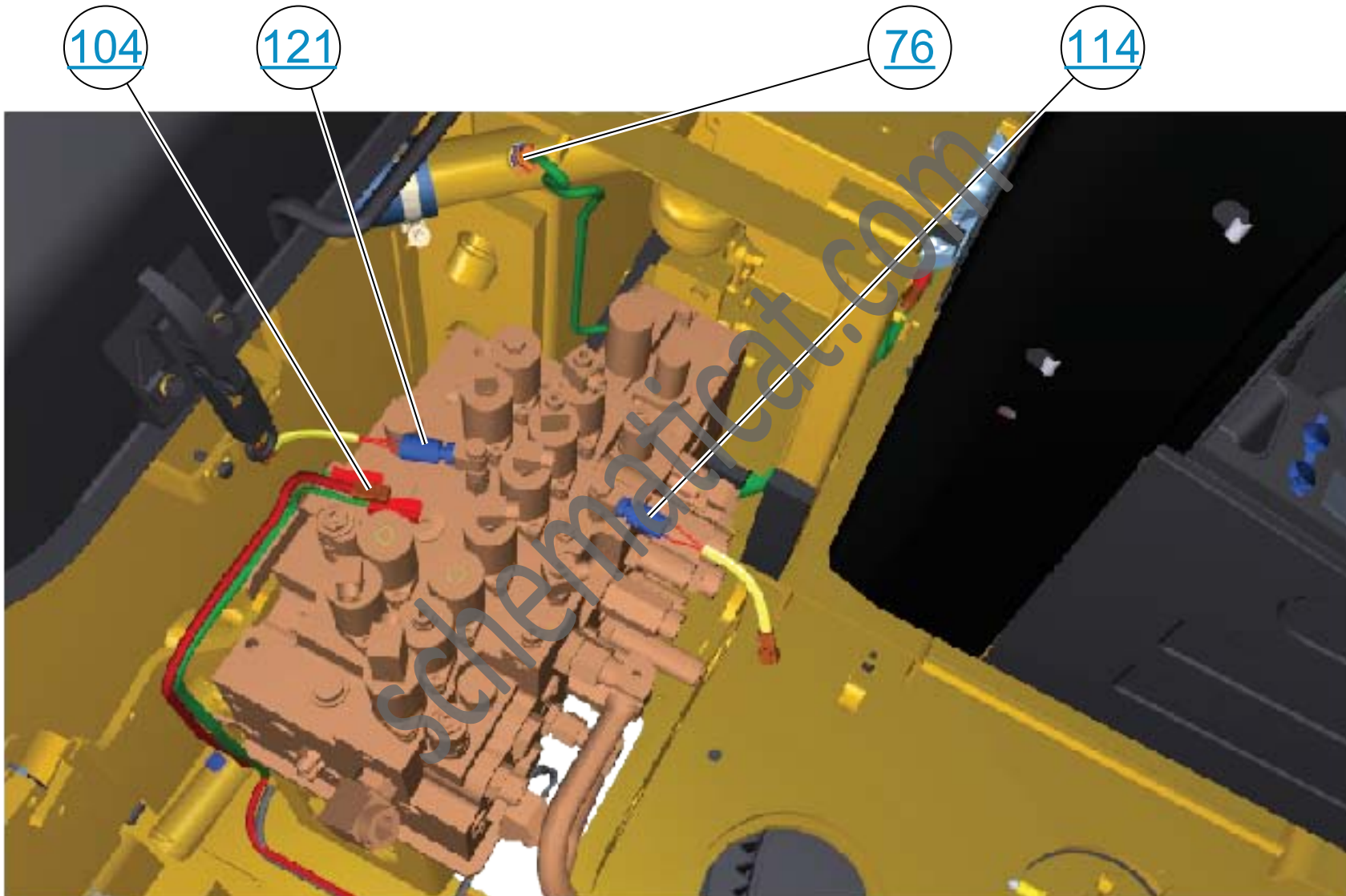
- 94
- 86
- 79
- 87
- 80
- 113
- 75

HYDRAULIC FLUID TANK

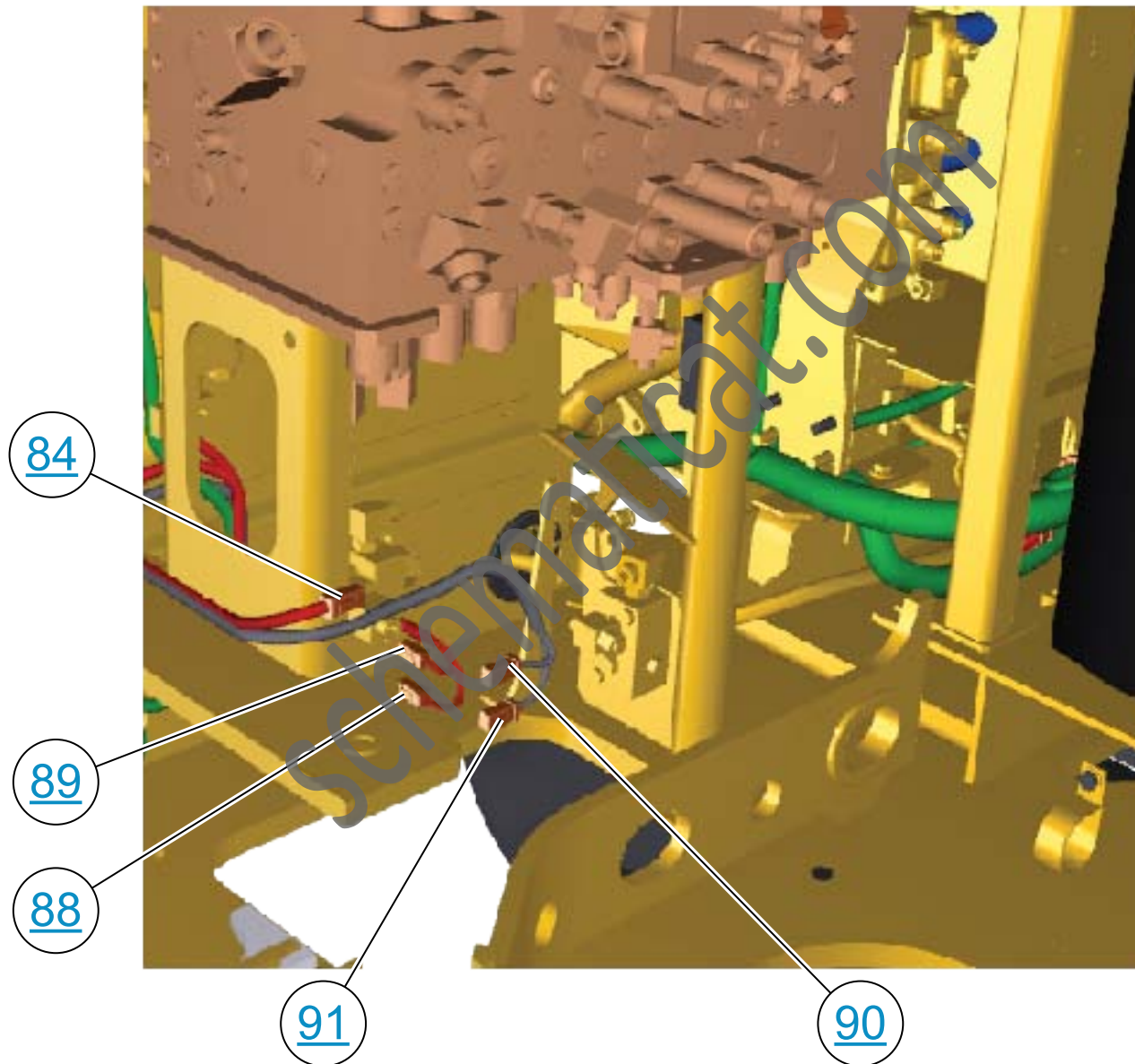
OPERATOR'S SEAT



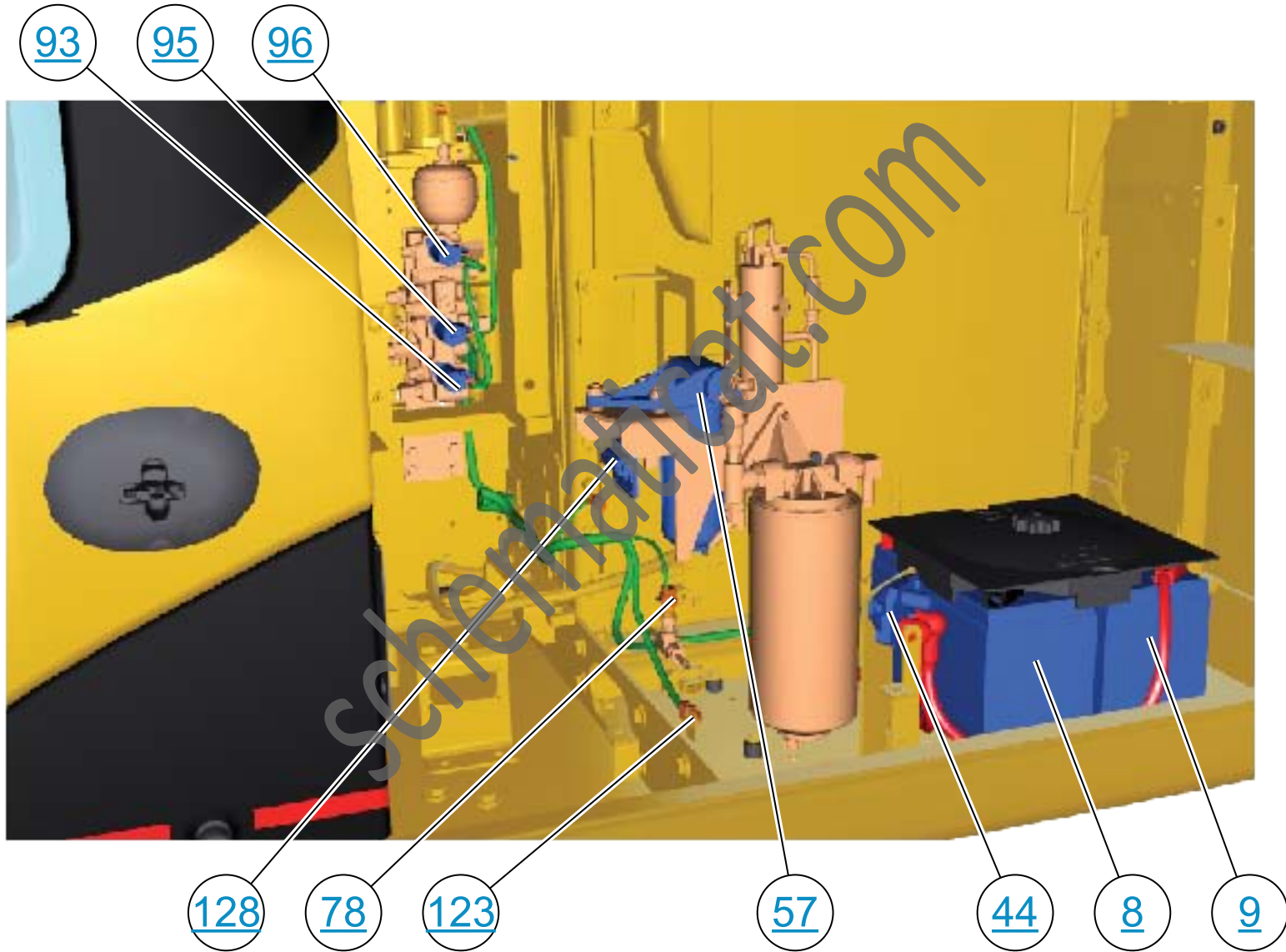
MAIN VALVE TOP



MAIN VALVE LOWER



LEFT REAR COMPARTMENT



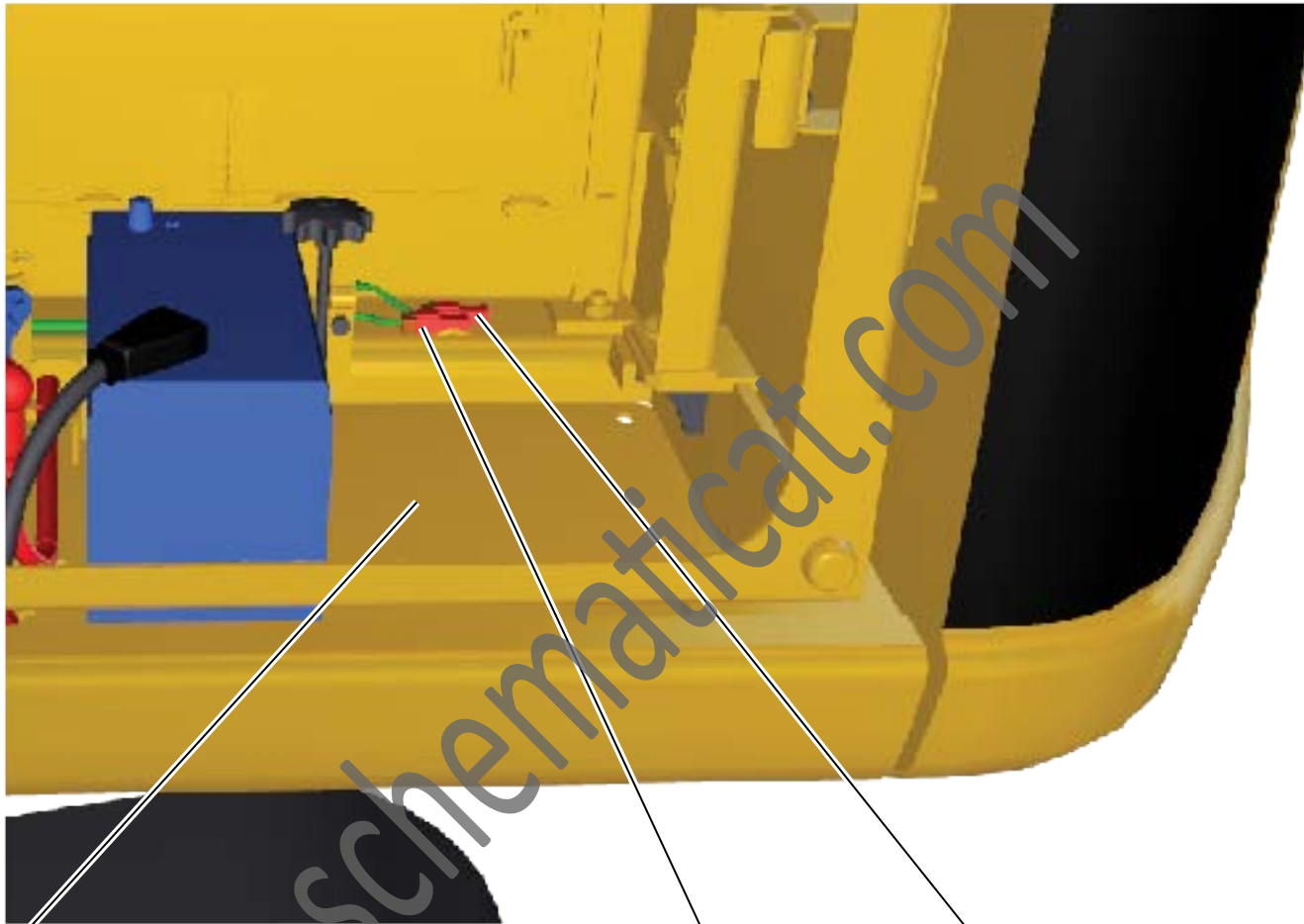
LEFT REAR COMPARTMENT UPPER



LEFT REAR COMPARTMENT CHASSIS HARNESS



LEFT REAR BATTERY COMPARTMENT

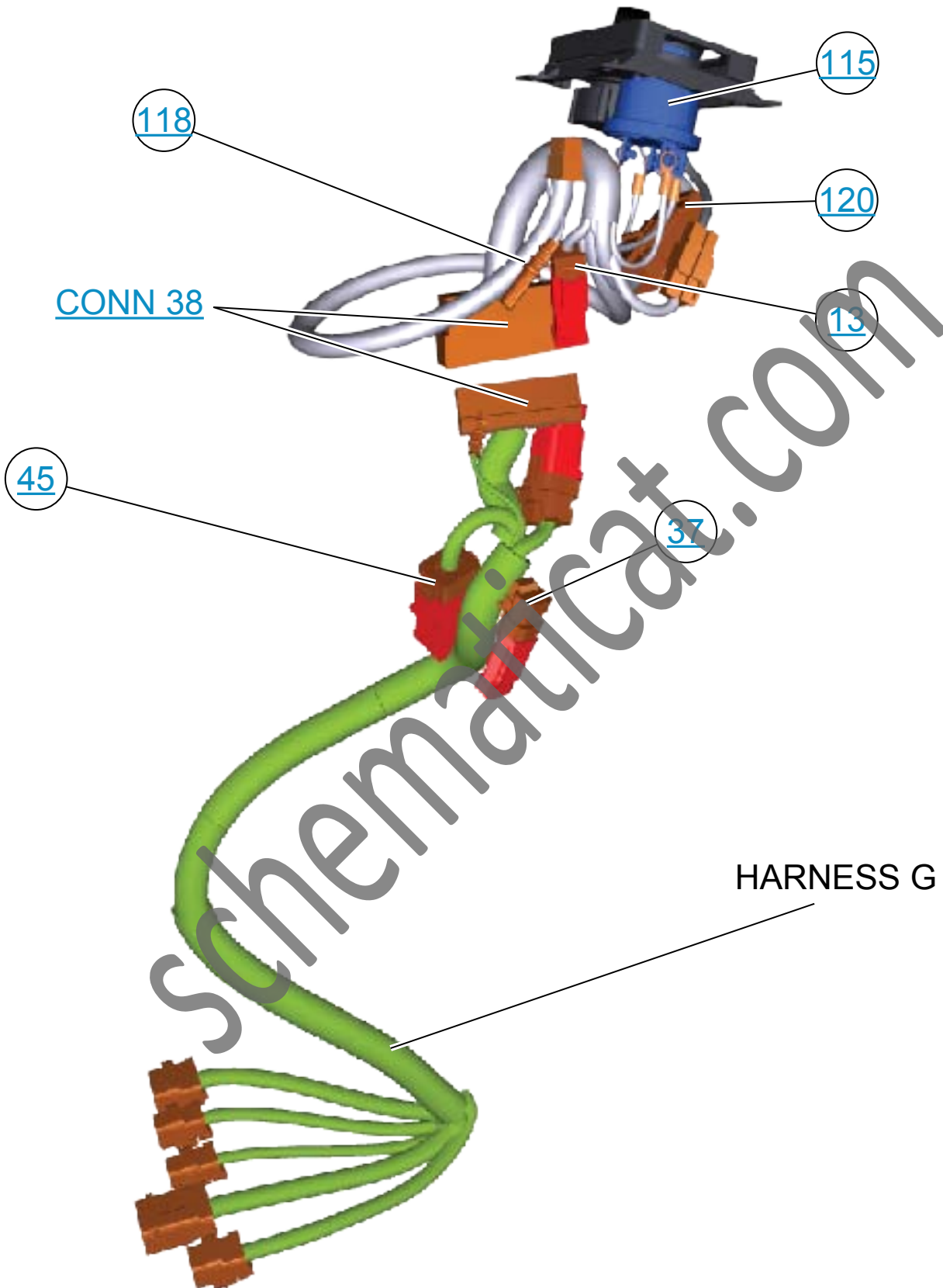


SHOWN WITH REAR
BATTERY REMOVED

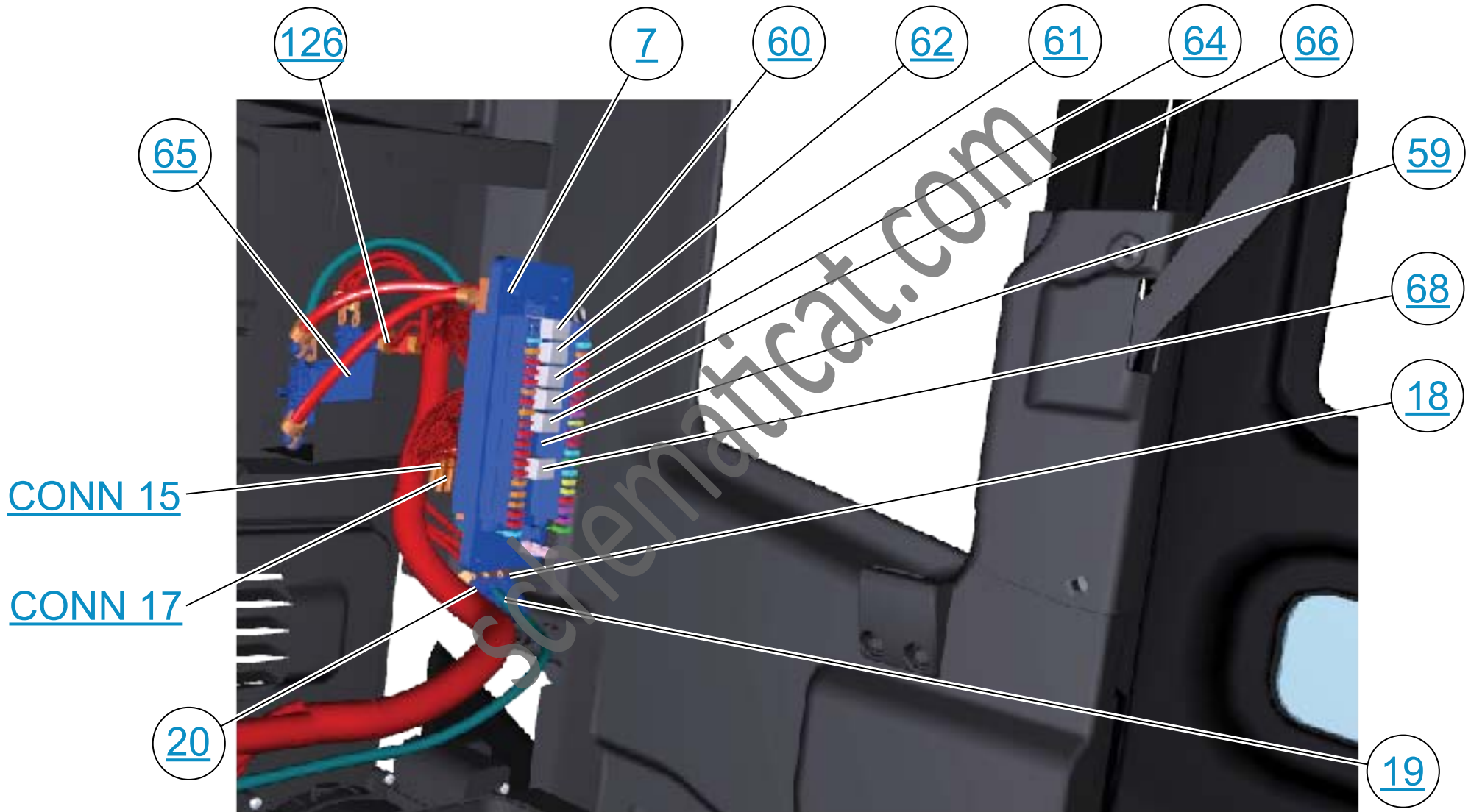
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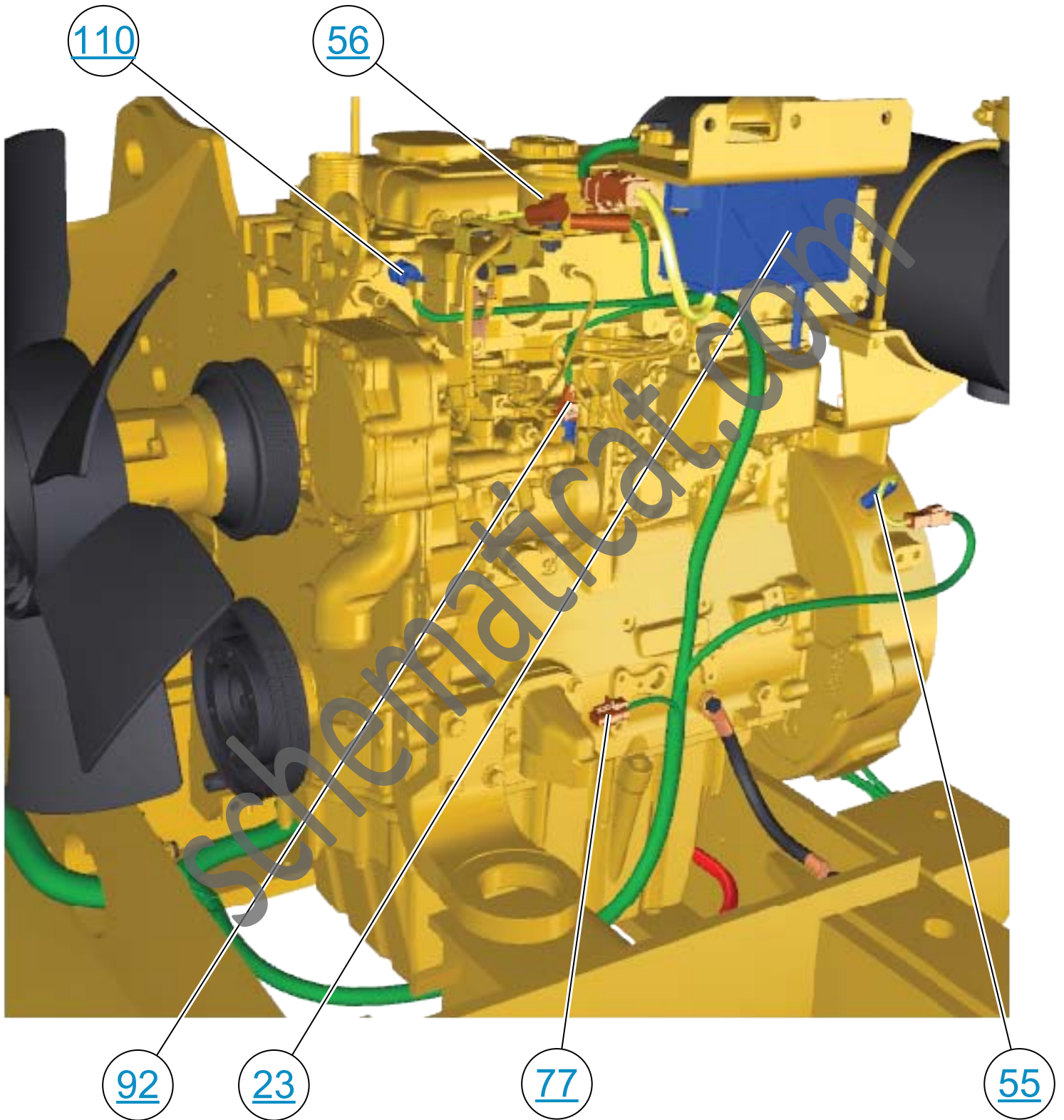
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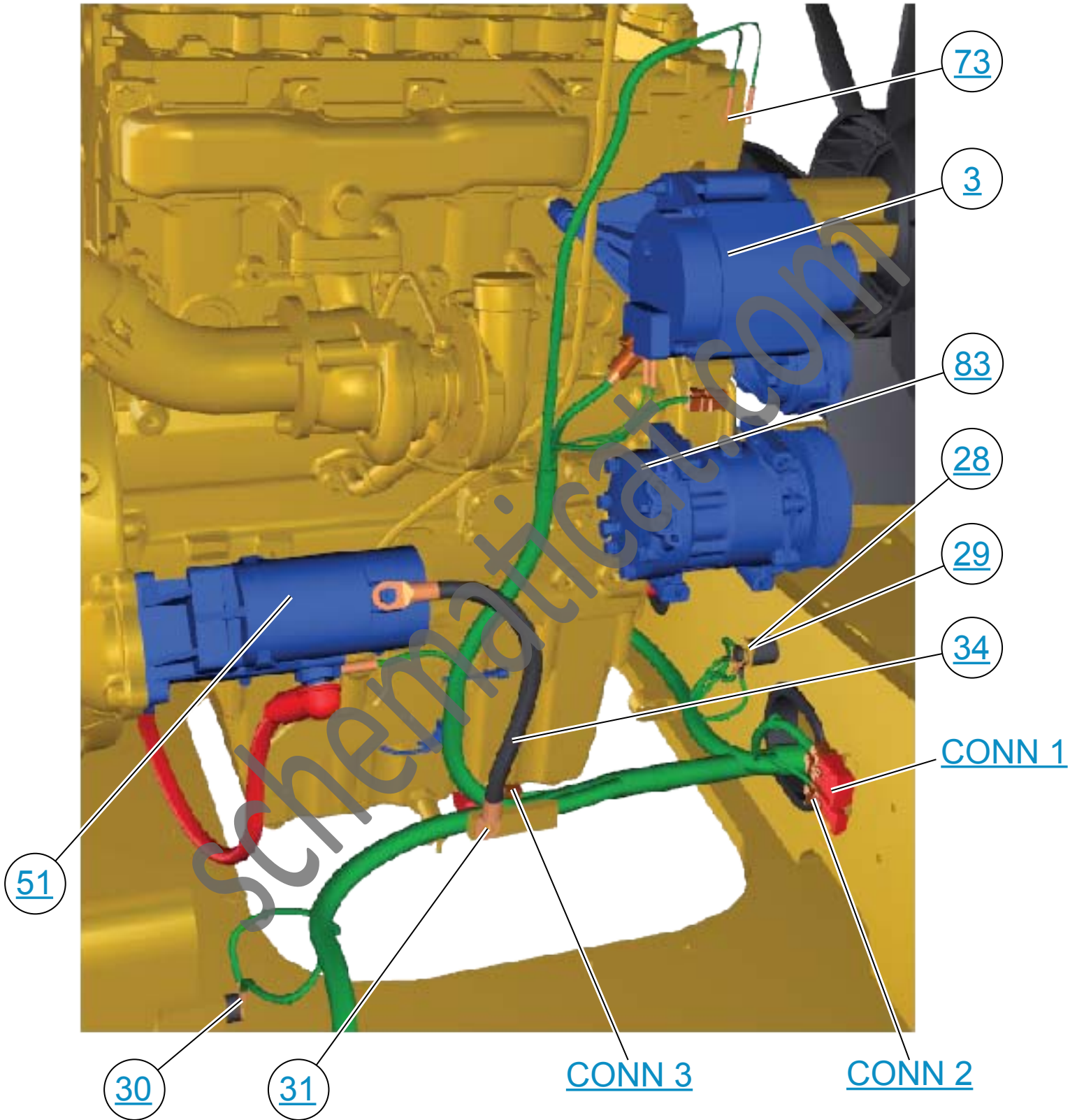
KEYSWITCH AND HARNESS G



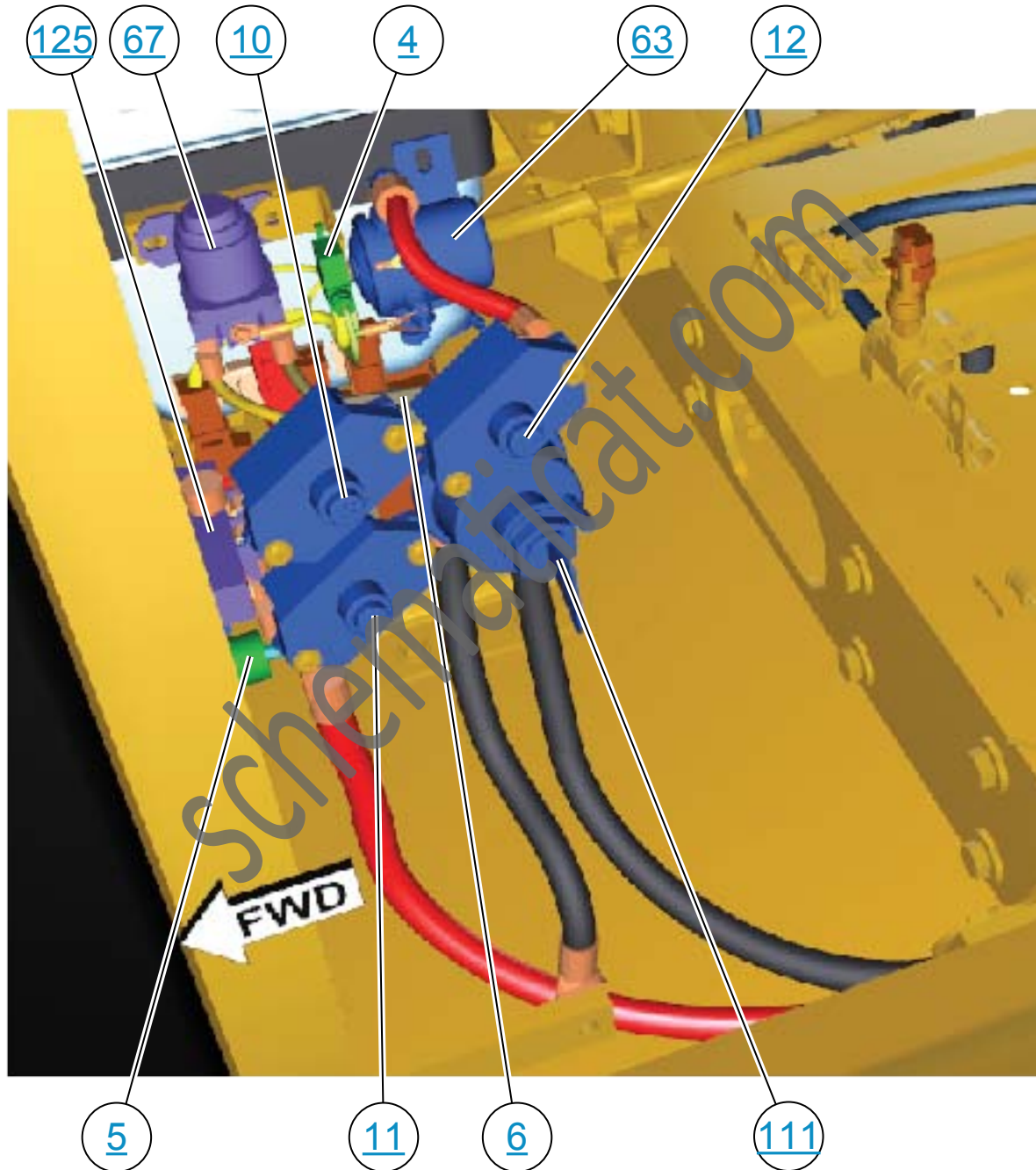
FUSE BASE RIGHT REAR CAB







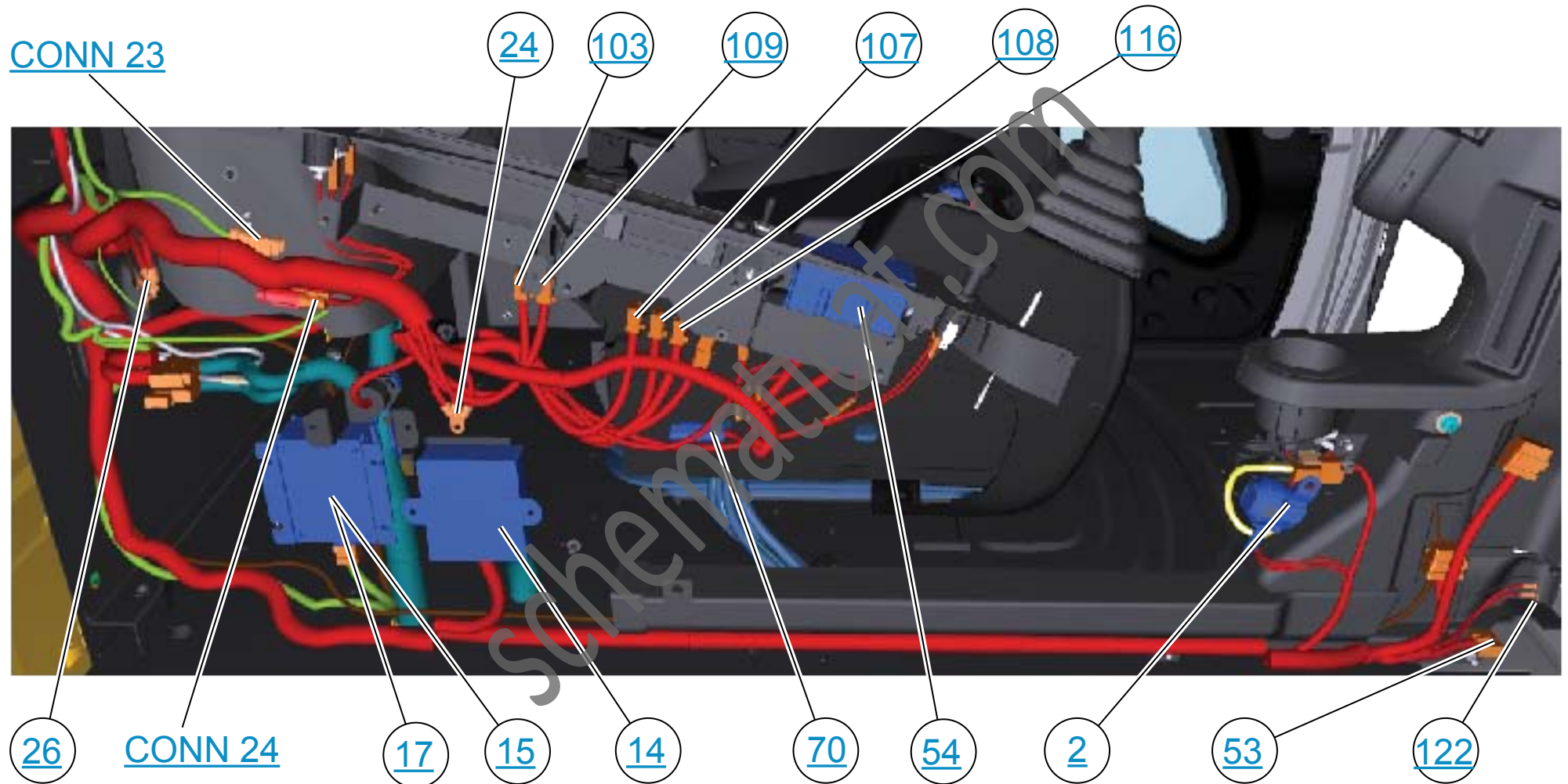
DISCONNECT SWITCH



CAB ROOF



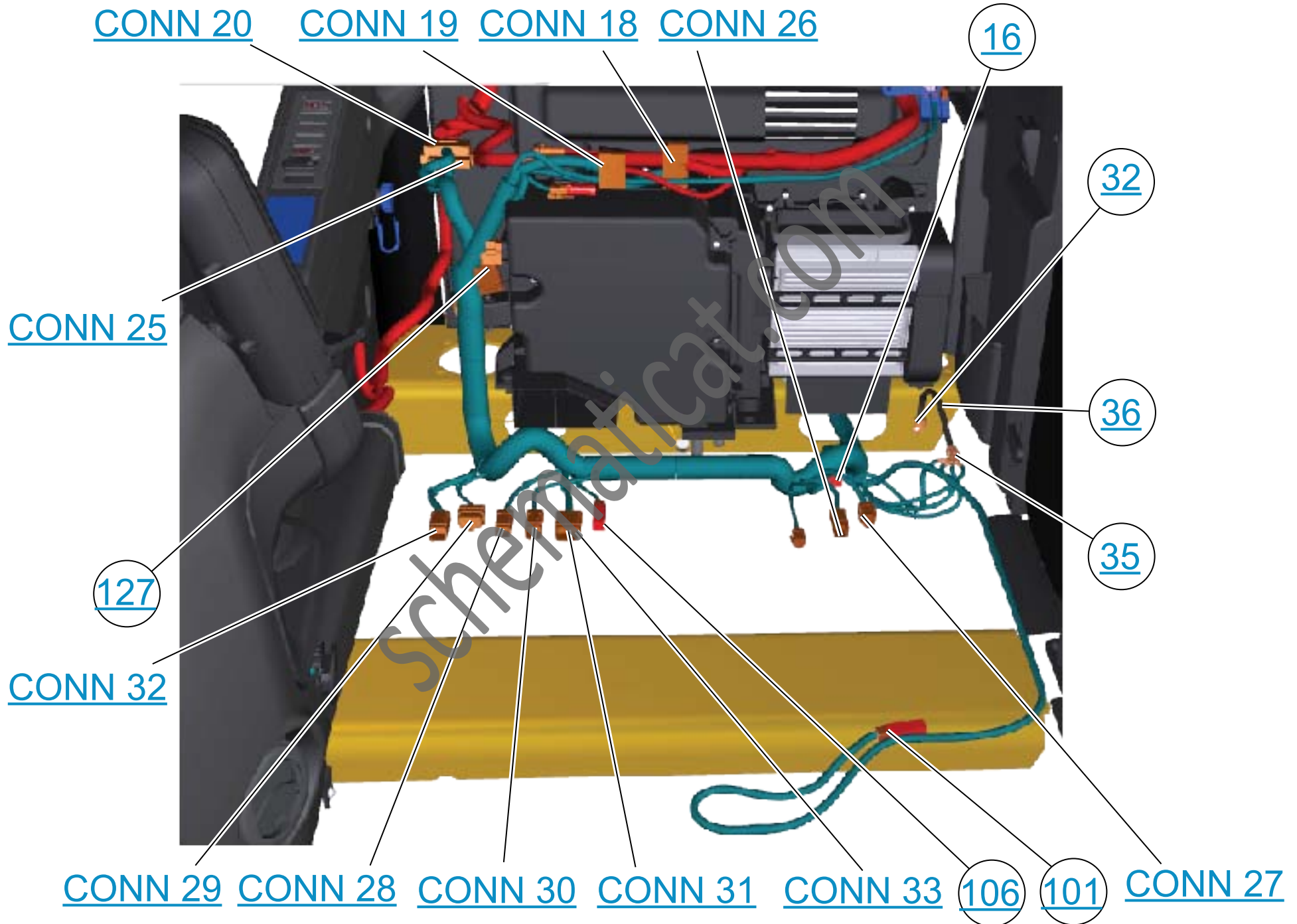
CAB RIGHT SIDE CONSOLE



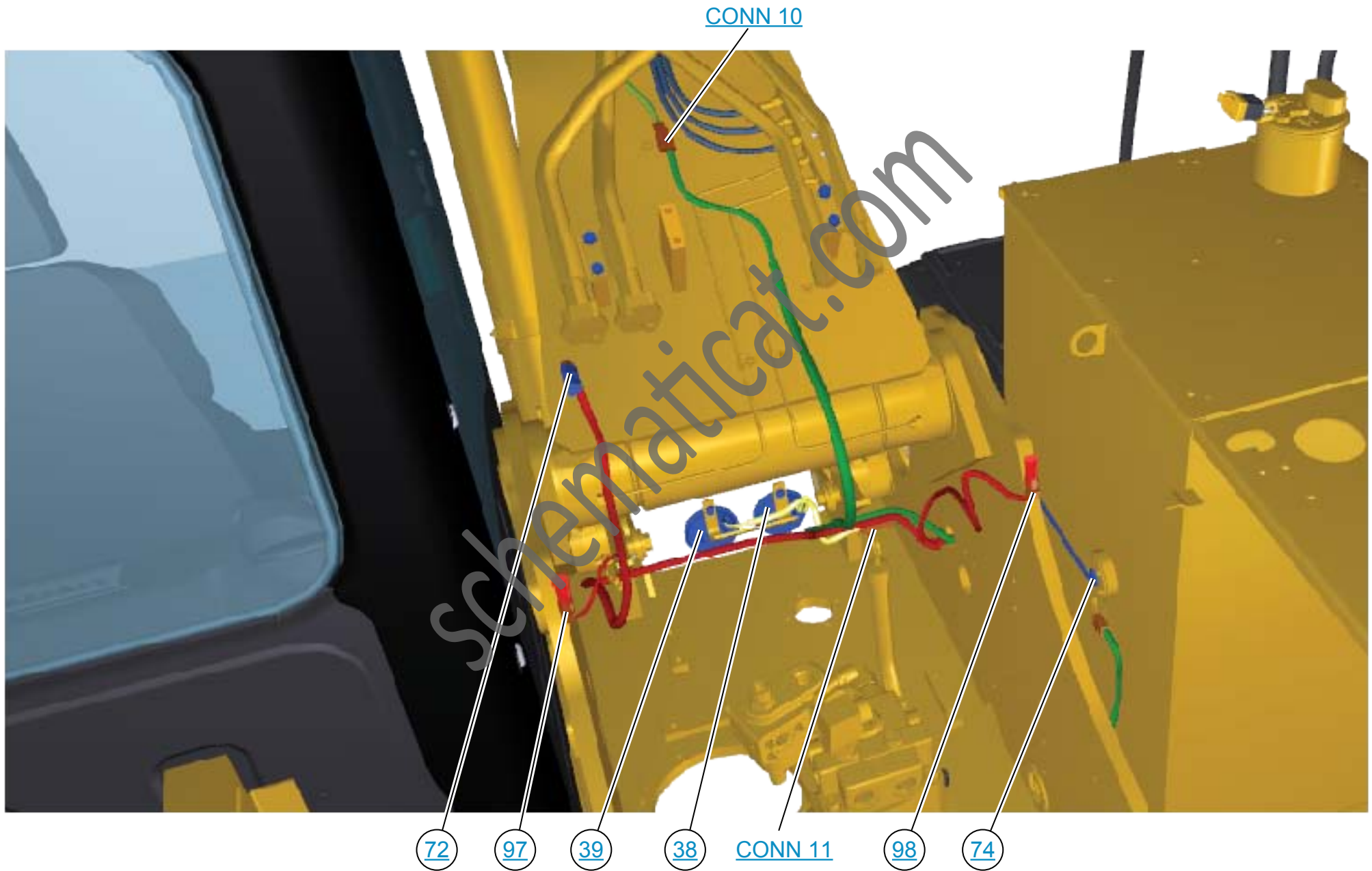
CAB LEFT SIDE



CAB FLOOR BELOW PLATFORM



BOOM AND SWIVEL MOTOR



RIGHT SIDE BELOW FUEL TANK



1